



1.3.1 REFRIGERATING OILS

1.3.5 LUBDECO CR 91

DESCRIPTION:

Lubdeco CR-91 Soluble oil is produced with extreme pressure additives to be use in deep stamping systems. It provides a uniform, clean, and striping free finishing in stamped items.

APPLICATIONS:

LUBDECO CR 91 can be applied directly or by emulsion. We recommend 1:2 or 1:4 in order to get a perfect finishing in pieces. The pieces cleaning can performed by using flushing, soap or phosphating. This product is biodegradable.

ADVANTAGES:

LUBRICATING SOLUBLE OIL

- Perfectly forged not striping in forged pieces.
- Molds are clean and free of rubbish
- It eliminates shutdown for polishing molds.
- This contains heavy metal free additives.

TYPICAL SPECIFICATIONS

	A.S.T.M. METHOD	RANK
Appearance		Fluid oil
Color		Dark coffee
Specific gravity at 25° C	D-287	1.04 gr/ml
Cinematic viscosity at 40° C CST	D-445	1200

Presentation: 20 kg. container