



3.1.1 LUBRICANTS FOR ALUMINUM INJECTION MACHINES

3.1.6 LUBDECO LUBITA 140

This is an anti-welding, aluminized paste, used in hot spot of processed aluminum casting die.

APPLICATION:

This can be applied by using a brush or paintbrush. This should be initially applied in each injection, and after that, intercalating dosage, once the problem is solved.

PERFORMANCE:

Optimum, due to a balanced composition of the product, forming a protecting die allowing to weld metal. Excellent demoulding effect.

PHYSICAL PROPERTIES:

Color:	Aluminum
Consistency	Greasy
Density	0.9 g/cm ³
Solid percentage	0.5% +/- 0.5%
Viscosity	20° C min 30,000 cps