

4.1.1 LUBRICANTS FOR HOT-FORGED (WATER BASE)



4.1.3 LUBDECO A 787

This is a graphite base product in aqueous suspension, used for stripping forms in hot-forged pieces.

It has a great power for stripping forms, lubricating, and refrigerating.

USAGE PROCEDURE

This is a concentrated procedure. Before it is used, dissolve it in water in a proportion experimentally determined. As orientation, we recommend a 1:5 (product : water) dilution.

APPLICATION

This product must be applied by spreading and be used by manual or automatic equipment.

PHYSICAL PROPERTIES

Color	Black
Solids	Synthetic graphite
Density	1.0 g/cm ³ + / - -0.1
PH	9.0 to 12.0
% of solids	18% - 20%
Appearance	Black viscous liquid
Viscosity	300 cps. minimum